

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently Amended) A drum for a washer and a dryer comprising:
~~a cylindrical metal body part having a first diameter;~~
~~end portions located at opposite ends of the cylindrical metal body, wherein the end portions have a second diameter smaller than the first diameter;~~
~~reduced parts at opposite end parts of the body part, each having a diameter smaller than a diameter of the body part;~~ and
~~folds bent parts each having a folded edge at the end portions of the reduced part.~~
2. (Currently Amended) The drum as claimed in claim 1, wherein ~~the second diameter is formed by pressing the opposite ends the reduced part includes the opposite end part of the body part having a diameter thereof reduced by pressing.~~
3. (Currently Amended) The drum as in claim 1, further comprising a connection part, ~~having a diameter which continuously reduces,~~ between the ~~cylindrical metal body part~~ and the ~~end portions reduced part having a diameter reduced continuously.~~
4. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is ~~formed form~~ by rolling a metal sheet and butt welding a seam.
5. (Currently Amended) The drum as claimed in claim 4, wherein the butt welding ~~is between the end portions is made except predetermined lengths of opposite edges of the seam in a length direction for forming the bent parts.~~
6. (Currently Amended) The drum as claimed in claim 1, wherein the ~~cylindrical metal body cylinder~~ has a thickness ~~between 0.5 mm and 0.8 mm of 0.5 - 0.8mm.~~

7. (Currently Amended) The drum as claimed in claim 6, wherein the cylindrical metal body cylinder has a thickness between 0.55 mm and 0.7 mm of 0.55—0.7mm.

8. (Currently Amended) The drum as claimed in claim 6, wherein a ratio of an inside diameter of the cylindrical metal body part to the inside diameter of the end portions reduced part is equal to, or greater than 0.9.

9. (Currently Amended) The drum as claimed in claim 8, wherein the ratio of an inside diameter of the cylindrical metal body part to the inside diameter of the end portions reduced part is 0.93 [[~]] to 0.94.

10. (Currently Amended) The drum as claimed in claim 6, wherein a difference of depths between an outside diameter of the cylindrical metal body part adjacent to the end portions reduced part and an outside diameter of the opposite ends reduced part is below 25 mm 25mm.

11. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body cylinder is zinc plated.

12. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is stainless steel STS.

13. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is EGI (Electrolytic Zinc Coated Steel, SECC).

14. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is GI (Hot Dip Zinc Coated Steel, SGCC).

15. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is Galvanneld steel.

16. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is Galvalume GL.

17. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is Alstar.

18. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is Alcostar.

19. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is SFCH.

20. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body is SGCH.

21. (Currently Amended) The drum as claimed in claim 1, wherein the cylindrical metal body cylinder includes a painted surface.

22. (Currently Amended) The drum as claimed in claim 1, further comprising anti-vibration band wound on an outside surface of the cylindrical metal body part for absorbing vibration.

23. (Original) The drum as claimed in claim 22, wherein the anti-vibration band is formed of rubber.

24. (Original) The drum as claimed in claim 22, wherein the anti-vibration band is formed of metal.

25. (Currently Amended) The drum as claimed in claim 1 wherein the bead folds are [[is]] formed by pressing the cylindrical metal body part inwardly at a predetermined depth along a circumferential direction of the cylindrical metal body part by pressing.

26. (Currently Amended) A drum for a washer and a dryer comprising:
a body part formed by rolling a metal sheet into a cylinder[[,] and butt welding a
seam[,,] having beads formed in a surface of the body for strengthening the body;
connection parts having diameters which reduced continuously reduce from opposite
sides of the body part, wherein the connection parts are formed by pressing, respectively;
end portions reduced parts formed at opposite end parts of the body, the end portions
extending from part extended from one ends of the connection parts by pressing respectively,
each having a diameter smaller than a diameter of the body part; and
folds bent parts each having a folded edge at the end portions of the reduced part.

27. (Currently Amended) A drum for a washer and a dryer comprising:
a body part formed by rolling a metal sheet into a cylinder[,,] and butt welding a
seam[,,] having beads formed in a surface for strengthening;
end portions reduced parts formed by reducing diameters of opposite end parts of the
body, wherein the diameters are reduced part by pressing;
folds bent parts each having a folded edge at the end portions of the reduced part; and
an anti-vibration band wound on an outside surface of the body part for absorbing
vibration.

28. (Currently Amended) A drum for a washer and a dryer comprising:
a body part formed by rolling a metal sheet into a cylinder[,,] and butt welding a seam;
end portions reduced parts formed by reducing diameters of opposite end parts of the
body, wherein the diameters are reduced part by pressing;
folds bent parts each having a folded edge at the end portions of the reduced part; and
an anti-vibration band wound on an outside surface of the body part for absorbing
vibration.